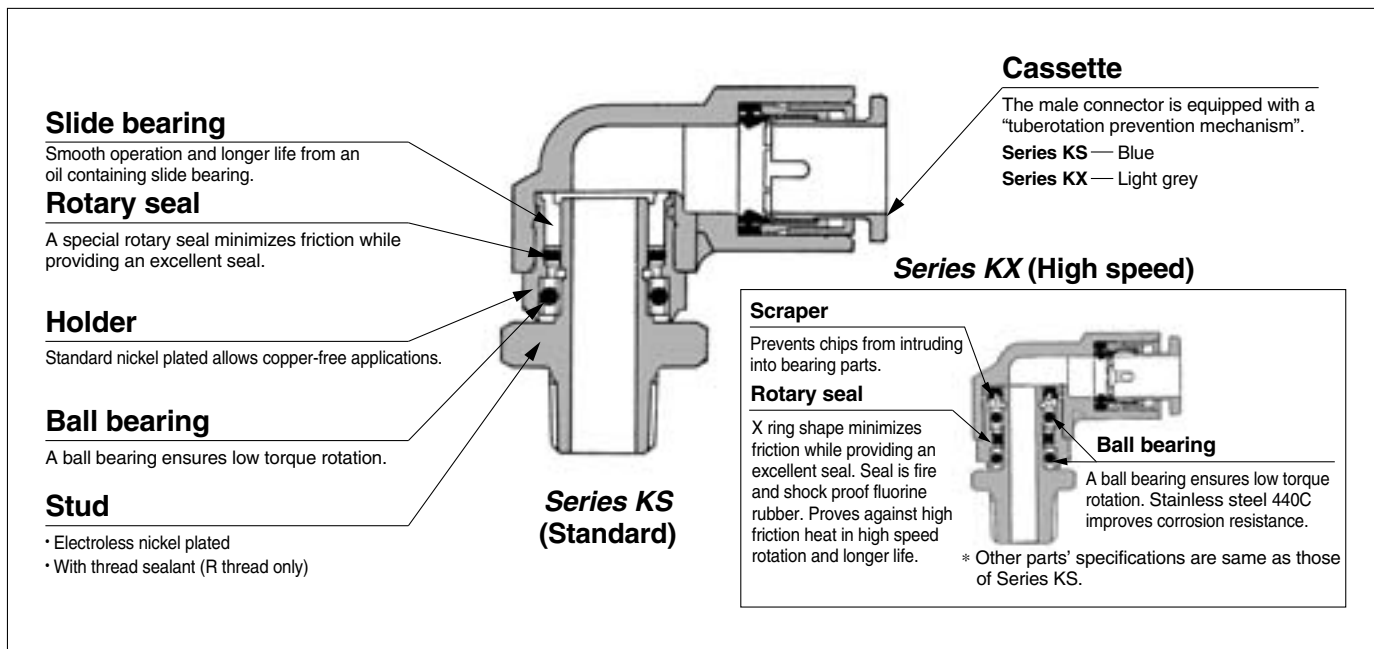


# Rotary One-touch Fittings Standard Type/High Speed Type Series **KS/KX**



## Low torque rotation style Rotary One-touch fittings

Applicable to use for  
oscillating and rotating  
sections in robots.

Copper-free specifications  
Brass parts are all  
electroless nickel plated.  
Sealant is standard.



## Applicable Tubing

Tubing material	FEP, PFA, Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø4, ø6, ø8, ø10, ø12

## Specifications

Fluid	Air
Operating pressure range <sup>(1)</sup>	-100 kPa to 1 MPa
Proof pressure	3 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Thread	JIS B 0203 (Taper thread for piping), JIS B 0205 (Metric coarse thread)

Note 1) Please avoid using in a vacuum holding application such as a leak tester, since there is leakage.  
Also, when using in a vacuum, grease may enter the inside due to the nature of its construction.

## Rotating Torque/Allowable Number of Rotations

Applicable tubing O.D.		ø4	ø6	ø8	ø10	ø12
Rotating torque (N·m) <sup>(2)</sup>		0.006	0.012	0.014	0.020	0.022
Allowable number of rotations(S <sup>-1</sup> ) <sup>(3)</sup>	Series KS	8.4	8.4	6.7	5	4.2
	Series KX	25	20	20	16.7	16.7



Note 2) Rotating torque under pressure 0.5 MPa

Note 3) Number of rotations per second

## Principal Parts Material

Principal parts	Series KS	Series KX
Body	PBT	
Stud, Holder, Guide	C3604 (Electroless nickel plated), Stainless steel 304	
Chuck, Retainer	Stainless steel (Stainless steel 304) (Retainer (C) of Series KX: C3604 (electroless nickel plated))	
Collet, Release button, Snap ring	Polyacetal	
O-ring, Packing	NBR	
Rotary seal	NBR	FKM
Slide bearing	Oil-containing polyacetal	—
Scraper	—	NBR
Ball bearing	Bearing steel	Stainless steel 440C
Gasket	Stainless steel 304, NBR	

## Series KS/Series KX

Model	Connection thread	Applicable tubing O.D. (mm)				
		ø4	ø6	ø8	ø10	ø12
Male connector <b>KSH</b> <b>KXH</b> 	M5 x 0.8	●	●			
	M6 x 1	●	●			
	R 1/8	●	●	●		
	R 1/4		●	●	●	
	R 3/8			●	●	●
	R 1/2				●	●
Male elbow <b>KSL</b> <b>KXL</b> 	M5 x 0.8	●	●			
	M6 x 1	●	●			
	R 1/8	●	●	●		
	R 1/4		●	●	●	
	R 3/8			●	●	●
	R 1/2				●	●

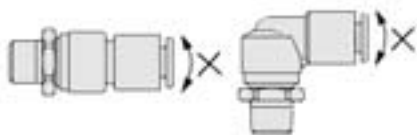
- K**
- M**
- H**
- KK**
- D**
- MS**
- LQ**
- MQR**
- T**

### ⚠ Precautions

**Be sure to read before handling.**  
**Refer to front matters 58 and 59 for Safety Instructions and pages 13 to 16 for Fittings and Tubing Precautions.**

### ⚠ Caution

1. Implement the tube piping in such a way that lateral load should not be applied on the ball bearings at the rotating part, otherwise it may adversely affect the life expectancy.  
 A flexible polyurethane tube is recommended when lateral load is applied.



2. Do not use in an environment where it will be exposed to water.  
 Contact with water will cause outflow of the lubricating oil used in the ball bearings, and adversely affect rotating performance and equipment lifespan.
3. Fluorine grease is used on the rotating portions.

# Series KS/KX

## Male connector: KSH (Standard)

<M5, M6>



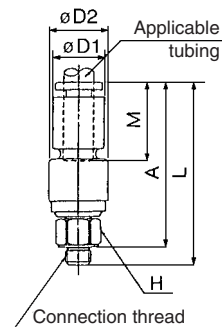
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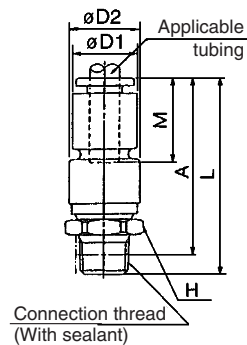
Applicable tubing O.D. (mm)	Connection thread R M	Model	H (width across flats)	D1	D2	L	A *	M	Min. port size	Effective area (mm <sup>2</sup> )		Mass (g)
										Nylon	Urethane	
4	M5 x 0.8	KSH04-M5	8	10.4	12	36.5	33	16	2.5	4.0	4.0	9
	M6 x 1	KSH04-M6				37	34					
	1/8	KSH04-01S	37.1			34						
6	M5 x 0.8	KSH06-M5	8	12.8	14	37.5	33.5	17	2.5	4.0	4.0	12
	M6 x 1	KSH06-M6				38	34					
	1/8	KSH06-01S	38.6			35.5						
	1/4	KSH06-02S	42			36.5	4	10.4	10.4	17		
	1/8	KSH08-01S	43.1			40				23		
8	1/4	KSH08-02S	17	15.2	17	46.5	41	18.5	6	26.1	18.0	29
	3/8	KSH08-03S				46.9	41.5					37
	1/4	KSH10-02S				53.5	48					55
10	3/8	KSH10-03S	22	18.5	22	53.9	48.5	21	7	36.3	29.5	63
	1/2	KSH10-04S				56.6	49.5					81
	3/8	KSH12-03S				55.9	50.5					75
12	1/2	KSH12-04S	24	20.9	24	59.1	52	22	8	46.1	16.1	92

\* Reference dimensions after R thread installation.

<M5, M6>



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## Male Connector: KXH (High speed)

<M5, M6>



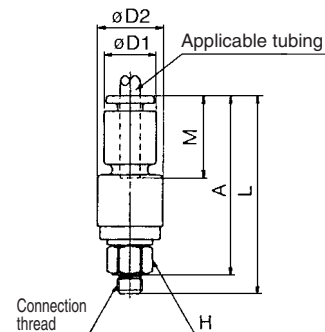
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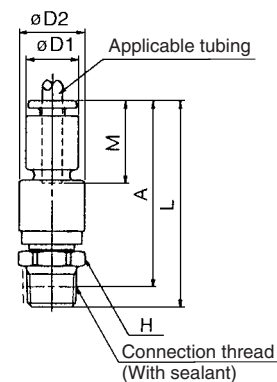
Applicable tubing O.D. (mm)	Connection thread R M	Model	H (width across flats)	D1	D2	L	A *	M	Min. port size	Effective area (mm <sup>2</sup> )		Mass (g)
										Nylon	Urethane	
4	M5 x 0.8	KXH04-M5	8	10.4	13	38.5	35	16	2.5	4.0	4.0	11
	M6 x 1	KXH04-M6				39	36					
	1/8	KXH04-01S	39.1			36						
6	M5 x 0.8	KXH06-M5	8	12.8	15	39.5	36	17	2.5	4.0	4.0	15
	M6 x 1	KXH06-M6				40	36					
	1/8	KXH06-01S	41.1			38	4					
	1/4	KXH06-02S	44.5			39		26				
	1/8	KXH08-01S	45.1			42	28					
8	1/4	KXH08-02S	17	15.2	18	48.5	43	18.5	6	26.1	18.0	34
	3/8	KXH08-03S				48.9	44					42
	1/4	KXH10-02S				57.5	52					68
10	3/8	KXH10-03S	22	18.5	23.5	57.9	53	21	7	36.3	29.5	76
	1/2	KXH10-04S				61.1	53					94
	3/8	KXH12-03S				58.9	54					88
12	1/2	KXH12-04S	24	20.9	26	62.1	55	22	8	46.1	46.1	105

\* Reference dimensions after R thread installation.

<M5, M6>



<R>



## Male Elbow: KSL (Standard)

<M5, M6>

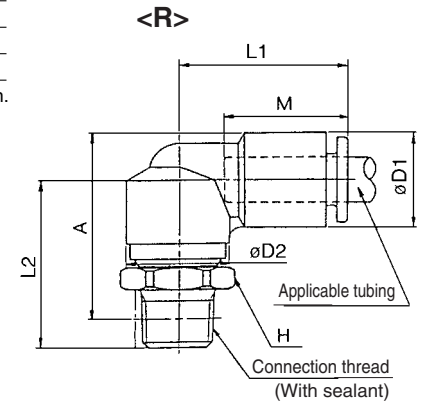
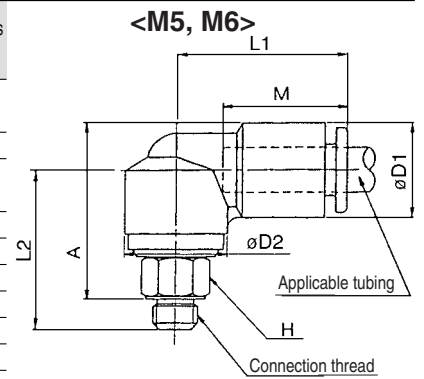


<R>



Applicable tubing O.D. (mm)	Connection thread R M	Model	H (width across flats)	D1	D2	L1	L2	A *	M	Min. port size	Effective area (mm <sup>2</sup> )		Mass (g)	
											Nylon	Urethane		
4	M5 x 0.8	KSL04-M5	8	10.4	12	21	20.5	22	16	2.5	3.5	3.5	9	
	M6 x 1	KSL04-M6					21						23.5	14
	1/8	KSL04-01S	21.1				23.5	14						
6	M5 x 0.8	KSL06-M5	8	12.8	14	23	21	24	17	3	5.0	5.0	12	
	M6 x 1	KSL06-M6					21.5						24	12
	1/8	KSL06-01S	22.1				25.5	17						
	1/4	KSL06-02S	25.5				26.5	23						
8	1/8	KSL08-01S	14	17	15.2	17	26	25.6	30	18.5	6	21.6	14.9	23
	1/4	KSL08-02S						29						31
	3/8	KSL08-03S	29.9				32	38						
10	1/4	KSL10-02S	14	22	18.5	22	31.5	33.5	37.5	21	7	30.5	25.0	56
	3/8	KSL10-03S						33.9						38
	1/2	KSL10-04S	37.1				39.5	82						
12	3/8	KSL12-03S	14	24	20.9	24	34	35.4	40.5	22	8	35.1	35.1	76
	1/2	KSL12-04S						38.6						42

\* Reference dimensions after R thread installation.



- K
- M
- H
- KK
- D
- MS
- LQ
- MQR
- T

## Male Elbow: KXL (High speed)

<M5, M6>



<R>



Applicable tubing O.D. (mm)	Connection thread R M	Model	H (width across flats)	D1	D2	L1	L2	A *	M	Min. port size	Effective area (mm <sup>2</sup> )		Mass (g)	
											Nylon	Urethane		
4	M5 x 0.8	KXL04-M5	8	10.4	13	22	22.5	24	16	2.5	3.5	3.5	11	
	M6 x 1	KXL04-M6					23						25	16
	1/8	KXL04-01S	23.1				25	16						
6	M5 x 0.8	KXL06-M5	8	12.8	15	24	23.5	26	17	2.5	3.5	3.5	15	
	M6 x 1	KXL06-M6					24						26	15
	1/8	KXL06-01S	24.1				28	20						
	1/4	KXL06-02S	27.5				29	26						
8	1/8	KXL08-01S	14	17	15.2	18	27	28.1	32	18.5	6	21.6	14.9	28
	1/4	KXL08-02S						31.5						33
	3/8	KXL08-03S	31.9				34	43						
10	1/4	KXL10-02S	14	22	18.5	23.5	32	37.5	42	21	7	30.5	25.0	69
	3/8	KXL10-03S						37.9						42
	1/2	KXL10-04S	41.1				43	95						
12	3/8	KXL12-03S	14	24	20.9	26	35	38.9	44	22	8	35.1	35.1	89
	1/2	KXL12-04S						42.1						45

\* Reference dimensions after R thread installation.

